

LOW EXPANSION FOAM BRANCH

450 LPM, SS304, SELF-INDUCTING



LX (Low Expansion) Foam Branches are handheld equipment, used to project mechanical foam from a distance onto fires which involve flammable liquids. Self-Inducting Foam branches are provided with pick-up tubes to allow induction of foam concentrate into the branch and mixing with the water stream.

Brief Description : AAAG LX (Low Expansion) Foam Branch of nominal foam solution capacity 450 lpm (FB 10X) at 7.0 Kg/cm², constructed of Stainless Steel (SS304). Branch shall have self-inducting arrangement with pick-up tube, shall produce good quality low expansion foam (min. 10 times expansion) and have effective throw.

1.0 GENERAL DATA

1.1	Make	AAAG
1.2	Model	Foam Making Branch Pipe FB 10X (450 lpm)
1.3	Inlet	63mm Instantaneous Male Inlet
1.4	Outlet	Foam Discharge Pipe
1.5	Material of Construction	Stainless Steel (SS304)
1.6	Reference	IS: 2097

2.0 MATERIAL OF CONSTRUCTION

2.1	Pipe	SS304
2.2	Inlet body	SS304 IS:3444 Gr. I
2.3	Holding Ring	SS304
2.4	Inlet Male Instantaneous	SS304 IS:3444 Gr. I
2.5	Pick-up Tube	Non-collapsible PVC Braided Hose

3.0 TESTING AND QUALITY CONTROL

3.1	Dimensional check	As per IS:2097 (See Drawing Below)
3.2	Performance Requirements	Flow: 450-500 lpm at 7.0 kg/cm ² , Range 20 Mtrs (min), Foam expansion 1:10 (min).
3.3	Documentation	Internal inspection report, supplier's certificates, approved laboratory test certificates

4.0 OPERATIONAL/ TECHNICAL DATA

4.1	Working pressure	5 to 10 Kg/cm ²
4.2	Length (Approx)	930 mm
4.3	Weight (Approx.)	6.0 Kgs.

5.0 FINISH

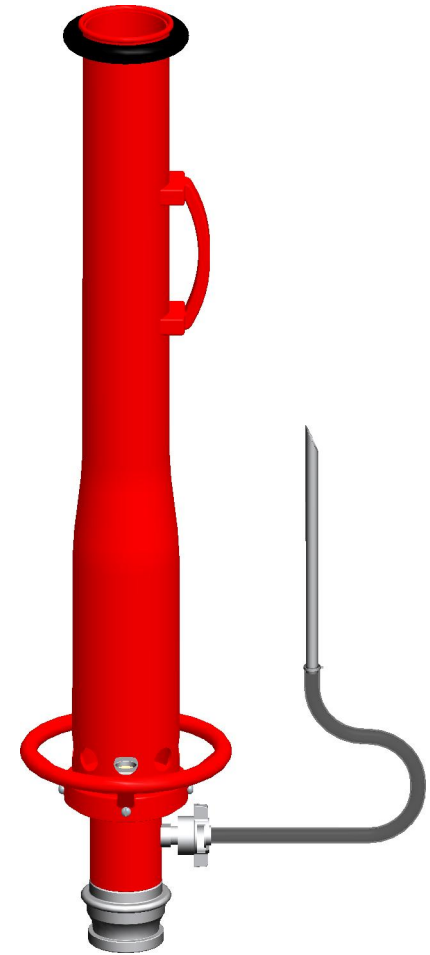
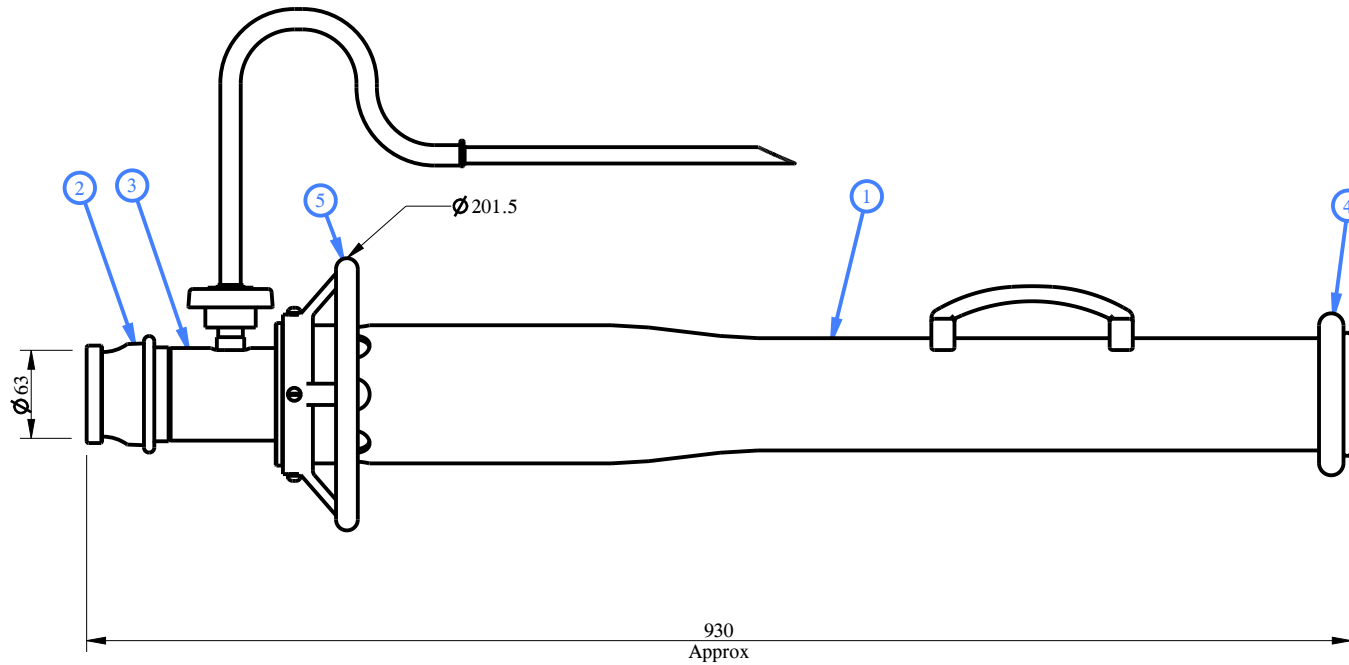
5.1	Branch	Painted (Fire Red/Yellow Color)
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6.0 APPROVALS & MARKING

6.1	Approvals	--
6.2	Marking on Nozzle	AAAG/ Year of Mfg./ Capacity/ SL. No

7.0 WARRANTY

7.1	Warranty & Guarantee	12 Months from the date of supply
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PERFORMANCE DATA						
TYPE	PRESSURE (KGF/CM2)	DISCHARGE CAP. LPM WATER		FOAM %	THROW Mtrs.	EXPANSION Min.
		Min.	Max.			
FB 10 X	7 TO 7.5	450	500	3 TO 4	18	10 TIMES

1	Pipe	S.S 304
2	Male Inst.	S.S 304 (IS: 3444 Gr.1)
3	Body	S.S 304 (IS: 3444 Gr.1)
4	Oring	Rubber IS :937
5	Handle/Grip	S.S 304
NO.	DESCRIPTION	MATERIAL
PART LIST		



Shah Bhogilal Jethalal & Bros.

AHMEDABAD

TITLE : Low Expansion Foam Branch, 450 Lpm Capacity, SS 304, Self-Inducting

SCALE	DRAWING NO:	SHEET	REV.
N.T.S	S262A-450BJ	1 OF 1	0